Manufacturer name/address/ Web page: ACERIA DE ALAVA, S.A.U. (ACERIALAVA) Tres Cruces, 8 01400 Llodio (Alava) Spain Web page: Norsok M-650 EDITION 4 ACERIA DE ALAVA, S.A.U. (ACERIALAVA) Tres Cruces, 8 01400 Llodio (Alava) Spain Web page: Norsok M-650 EDITION 4 ASTM A128: ISO 17782 Material designation and MDS No.: Manufacturing yeb page: Manufacturing yeb page:	MITCH HOUSE, LANGUAGE AND AND COMMITTEE OF THE COMMITTEE				QTR				QTR. No	.:5	
Manufacturer manufacturing process(es): Manufacturing process(es): Manufacturing process(es): Manufacturing manufacturing process(es): This new QTR no. 5 Rev 3, is made with the aim to be qualified as a TechnipFMC supplier for pieces defined on its drawing 191513-R Rev 2 and lower sizes to produce MMb under his own design, following Norsok M650 Edition 4, Norsok M630:2020 und MMS DH44 rev 1. (following ISO 17781 Ed 2017). Qualification testing 20240927 (TR-430-2 FORGED BODIES), meets requirements of MSS DH44 rev 1. Heat treatment witnessed by Lloyd's Register and approved by TSS Norway (report VHTA-R30). ACERALAVA do have in house testing facilities to cover all the testing required by 2024 and 25C reference standards and is ISO 17025:2017 accredited. For qualification, external laboratory AZTERLAN has been involved as well as Tubace Innovacion S.L Laboratory. All laboratories are ISO 17025:2017 accredited. Frested and Qualified Thickness and Weight Freducts and manufacturing process(es): Manufacturer: Prepared by/Date: Lecked	ACERALAVA										
### Tres Cruces, 8 01400 Llodio (Alava) Spain ### Poligono de Saracho s'n 01470 Amurnio (Alava) Spain ### Reference standard ### NORSOK M-650 EDITION 4 ### STIM A182: ISO 17782 ### BARS UNS S 31803 / UNS S 32205 ### NORSOK M-630:2020 : MDS DH44-rev. 1 ### MORSOK M-630	TUBÂCEX								Rev. No.:3		
Web page:	Manufacturer		ACERIA DI	E ALAVA, S.A.L	J. (ACERALAVA	A)	PLA	NT:			
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MORSOK M-630:2020 : MDS DH44-rev. 1 MORSOK M-630:2020 : MDS DH44-rev. 1 MORS No.: Manufacturing summary doc. No.: To REV2				•							
MDS No.: Manufacturing summary doc. No.: Products and manufacturing process(es): Mandatory conditions and sub-contractors: Other information:		,								ļ	
Manufacturing summary doc. No.: Products and manufacturing process(es): I. FORGED BAR BODY Ø430 MM X 1470 MM AS PER TechnipFMC dwg 191513-R Rev 2 manufacturing process(es): Hot forging process carried out at 8000 tons capacity press at Gainzaforge workshop. Heat treatment carried out on furnaces HT-01 following the procedure 04.02-C000.001 sub-contractors: Other information: This new QTR no. 5 Rev 3 is made with the aim to be qualified as a TechnipFMC supplier for pieces defined on its drawing 191513-R Rev 2 and lower sizes to produce MFM under his own design, following Norsok M650 Edition 4, Norsok M630:2020 under MDS DH44 rev. 1 (following ISO 17781 Ed 2017). Qualification testing 20240927 (TR-430-2 FORGED BODIES), meets requirements of MDS DH44 rev. 1 (Heat treatment witnessed by Lloyd's Register and approved by TSS Norway (report VHTA-R430). ACERALAVA do have in house testing facilities to cover all the testing required by 220 and 25Cr reference standards and is ISO 17025:2017 accredited. For qualification, external laboratory AZTERLAN has been involved as well as Tubace Innovacion S.L. Laboratory. All laboratories are ISO 17025:2017 accredited. For qualification, external Innovacion S.L. Laboratory. All laboratories are ISO 17025:2017 accredited. For qualification, external Innovacion S.L. Laboratory. All laboratories are ISO 17025:2017 accredited. For gualification, external Innovacion S.L. Laboratory. All laboratories are ISO 17025:2017 accredited. For gualification, external Innovacion S.L. Laboratory. All laboratories are ISO 17025:2017 accredited. For gualification, external Innovacion S.L. Laboratory. Al		'	ľ	NORSON IVI-030.2020 . IVIDS DA44-16V. 1							
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manufacturing process(es): Mandatory conditions and sub-contractors: Other information: This new QTR no. 5 Rev 3, is made with the aim to be qualified as a TechnipFMC supplier for pieces defined on its drawing 191513-R Rev 2 and lower sizes to produce MPM under his own design, following Iso 17781 Ed 2017). Qualification testing 20240927 (TR-430-2 FORGED BODIES), meets requirements of MDS DH44 rev. 1 (following ISO 17781 Ed 2017). Qualification testing 20240927 (TR-430-2 FORGED BODIES), meets requirements of MDS DH44 rev. 1. Heat treatment witnessed by Lloyd's Register and approved by TSS Norway (report VHTA-R430). ACERALAVA do have in house testing facilities to cover all the testing required by 220 and 25Cr reference standards and is ISO 17025:2017 accredited. For qualification, external laboratory AZTERLAN has been involved as well as Tubace Innovacion S.L Laboratory. All laboratories are ISO 17025:2017 accredited. Expiry date 15.11.2026 Tested and Qualified Thickness and Weight Test record Test date Tested Qualified Test piece Qualified manufacturing No. Test date Tested Qualified Thickness (kg) (kg) Thickness thickness weight weight (kg) (kg) 1. 20240927 09/2024 Ø405 Ø405 1470 10000 Qualification/Acceptance signatures Manufacturer: Prepared by/Date: Checked by/Date: Virene Castro January 2025 Aitor González January 2025 The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-550 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-550.			1. FORGE	D BAR BODY Ø4	30 MM X 1470 N	MM AS PE	R Te	chnipFMC o	dwg 1915	13-R Rev 2	
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Sub-contractors: Other information: This new QTR no. 5 Rev 3, is made with the aim to be qualified as a TechnipFMC supplier for pieces defined on its drawing 191513-R Rev 2 and lower sizes to produce MPM under his own design, following Norsok M650 Edition 4, Norsok M630:2020 under MDS DH44 rev. 1 (following ISO 17781 Ed 2017). Qualification testing 20240927 (TR-430-2 FORGED BODIES), meets requirements of MDS DH44 rev 1. Heat treatment witnessed by Lloyd's Register and approved by TSS Norway (report VHTA-R430). ACERALAVA do have in house testing facilities to cover all the testing required by 220 and 25Cr reference standards and is ISO 17025:2017 accredited. For qualification, external laboratory AZTERLAN has been involved as well as Tubace Innovacion S.L Laboratory. All laboratories are ISO 17025:2017 accredited. Products and manufacturing No. Test ecord Test date Tested Qualified Thickness weight (kg) (kg) 15.11.2026 Tested and Qualification/Acceptance signatures Qualification/Acceptance signatures Qualification/Acceptance signatures Manufacturer: Prepared by/Date: Checked by/Date: Urene Castro January 2025 The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.			Hot forging	process carried	out at 8000 to	ns capac	ity pr	ess at Gai	inzaforge	workshop.	
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