
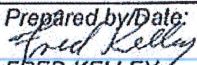
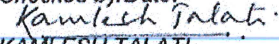



	Qualification Test Record (QTR) NORSOK M-650				QTR. No.: 2
					Rev. No.: 1
Manufacturer name/address/ Web page:	Salem Tube 951 Fourth Street Greenville, PA 16125 www.salemtube.com				
Reference standard	ASTM A 269 / M650 R4				
Material designation and MDS No.:	SEAMLESS TUBES UNS S31254, MDS R18 REV. 4 The qualification also fulfils the requirements in the relevant STATOIL TR2000 MDS.				
Manufacturing summary doc. No.:	MS-31254 DATED JULY 2012.				Rev. No.: 3
Products and manufacturing process(es):	SEAMLESS TUBES MANUFACTURED BY COLD DRAW PROCESS AND HEAT TREATED.				
Mandatory conditions and sub-contractors:	1) RAW MATERIAL (TUBE SHELLS) SUPPLIED BY TUBACEX, SPAIN OR SCHOELLER BLECKMANN, AUSTRIA. 2) HEAT TREATMENT IN CONTINUOUS ROLLER HEARTH BRIGHT ANNEALING FURNACE # 2 WITH HYDROGEN GAS COOLING. UNIFORMITY SURVEY IS PERFORMED ANNUALLY AT 2100°F.				
Other information:	1) TESTING FOR G48 CORROSION TEST SHALL BE OUTSOURCED TO PRODUCT EVALUATION SYSTEMS.				
Qualification Expires	June 2017				
Tested and Qualified Thickness and Weight					
Products and manufacturing process(es):	Test record No.	Tested thickness (mm)	Qualified thickness (mm)	Test piece weight (kg)	Qualified weight (kg)
1	31254-1	1.00 mm		NA	NA
2	31254-2	2.54 mm		NA	NA
3	31254-3	2.54 mm	3.18 mm	NA	NA
Qualification/Acceptance signatures					
Manufacturer:	Prepared by/Date: Fred Kelley FRED KELLEY JLY 2012	Checked by/Date: Kamlesh Talati KAMLESH TALATI JLY 2012			
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.					
Qualified/Accepted by (company name/address): teamtrade a.s P.O. Box 146 4065 STAVANGER - NORWAY Tlf. (+47) 51 95 94 00			Signature/Date: Tor G. Jørgensen 24.08.12 Olav Hjorn		

	Qualification Test Record (QTR) NORSOK M-650				QTR. No.: 1
					Rev. No.: 1
Manufacturer name/address/ Web page:	Salem Tube 951 Fourth Street Greenville, PA 16125 www.salemtube.com				
Reference standard	ASTM A 789 / M650 EDITION 4 2011				
Material designation and MDS No.:	SEAMLESS TUBES UNS S31803, MDS D48 REV. 4 The qualification also fulfils the requirements in the relevant STATOIL TR2000 MDS.				
Manufacturing summary doc. No.:	MS-31803 DATED JULY 2012.				Rev. No.: 3
Products and manufacturing process(es):	SEAMLESS TUBES MANUFACTURED BY COLD DRAW PROCESS AND HEAT TREATED.				
Mandatory conditions and sub-contractors:	1) RAW MATERIAL (TUBE SHELLS) SUPPLIED BY TUBACEX, SPAIN, SCHOELLER BLECKMANN, AUSTRIA OR PEXCO, USA. 2) HEAT TREATMENT IN CONTINUOUS ROLLER HEARTH BRIGHT ANNEALING FURNACE # 2 WITH HYDROGEN GAS COOLING. UNIFORMITY SURVEY IS PERFORMED ANNUALLY AT 2100°F.				
Other information:	1) TESTING FOR FERRITE % AND INTERMETALLIC PHASES SHALL BE OUTSOURCED TO PRODUCT EVALUATION SYSTEMS.				
Qualification Expires	June 2017				
Tested and Qualified Thickness and Weight					
Products and manufacturing process(es):	Test record No.	Tested thickness (mm)	Qualified thickness (mm)	Test piece weight (kg)	Qualified weight (kg)
1	31803-1	1.00 mm		NA	NA
2	31803-2	2.54 mm		NA	NA
3	31803-3	2.54 mm	3.18 mm	NA	NA
Qualification/Acceptance signatures					
Manufacturer:	Prepared by/Date:  FRED KELLEY JLY 2012		Checked by/Date:  KAMLESH TALATI JLY 2012		
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.					
Qualified/Accepted by (company name/address): teamtrade a.s P.O. Box 146 4065 STAVANGER - NORWAY Tlf. (+47) 51 95 94 00			Signature/Date:  24.08.12 		

	Qualification Test Record (QTR) NORSOK M-650				QTR. No.: 3	
					Rev. No.: 1	
Manufacturer name/address/ Web page:	Salem Tube 951 Fourth Street Greenville, PA 16125 www.salemtube.com					
Reference standard	ASTM A 789 / M650 EDITION 4 2011					
Material designation and MDS No.:	SEAMLESS TUBES UNS S32750, MDS D58 REV. 3 The qualification also fulfils the requirements in the relevant STATOIL TR2000 MDS.					
Manufacturing summary doc. No.:	MS-32750 DATED JUNE 2012.				Rev. No.: 3	
Products and manufacturing process(es):	SEAMLESS TUBES MANUFACTURED BY COLD DRAW PROCESS AND HEAT TREATED.					
Mandatory conditions and sub-contractors:	1) RAW MATERIAL (TUBE SHELLS) SUPPLIED BY TUBACEX, SPAIN, OR SCHOELLER BLECKMANN, AUSTRIA. 2) HEAT TREATMENT IN CONTINUOUS ROLLER HEARTH BRIGHT ANNEALING FURNACE # 2 WITH HYDROGEN GAS COOLING. UNIFORMITY SURVEY IS PERFORMED ANNUALLY AT 2100°F.					
Other information:	1) TESTING FOR G48, FERRITE % AND INTERMETALLIC PHASES SHALL BE OUTSOURCED TO PRODUCT EVALUATION SYSTEMS.					
Qualification Expires	June 2017					
Tested and Qualified Thickness and Weight						
Products and manufacturing process(es):	Test record No.	Tested thickness (mm)	Qualified thickness (mm)	Test piece weight (kg)	Qualified weight (kg)	
1	31803-1	1.00 mm		NA	NA	
2	31803-2	2.54 mm		NA	NA	
3	31803-3	2.54 mm	3.18 mm	NA	NA	
Qualification/Acceptance signatures						
Manufacturer:	Prepared by/Date: Fred Kelley JLY 2012		Checked by/Date: Kamlesh Talati JLY 2012			
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.						
Qualified/Accepted by (company name/address): teamtrade a.s P.O. Box 146 4065 STAVANGER - NORWAY Tlf. (+47) 51 95 94 00			Signature/Date: [Signature] 24.8.12			