Balem Tube Inc. A SUBSIDARY OF TUBACEX	Qualification Test Record (QTR) NORSOK M-650			TR)	QTR. No.: 2		
A SUBSIDIARY OF TUBACEX	NORSON WI-030				Rev. No.: 1		
Manufacturer name/address/	Salem Tube	oot					
Web page:	951 Fourth Street Greenville, PA 16125						
, ,	www.salemtube		pagings settlement down in the set in the con-		more ampropries and a supply of the supply o		
Reference standard	ASTM A 269 / M650 R4						
Material designation and MDS No.:	SEAMLESS TUBES UNS S31254,MDS R18 REV. 4 The qualification also fulfils the requirements in the relevant STATOIL TR2000 MDS.						
Manufacturing summary doc. No.:	MS-31254 DAT		Rev. No.: 3				
Products and manufacturing process(es):	SEAMLESS TUBES MANUFACTURED BY COLD DRAW PROCESS AND HEAT TREATED.						
Mandatory conditions and sub- contractors;	1) RAW MATERIAL (TUBE SHELLS) SUPPLIED BY TUBACEX, SPAIN OR SCHOELLER BLECKMANN, AUSTRIA. 2) HEAT TREATMENT IN CONTINUOUS ROLLER HEARTH BRIGHT ANNEALING FURNACE # 2 WITH HYDROGEN GAS COOLING. UNIFORMITY SURVEY IS PERFORMED ANNUALLY AT 2100°F.						
Other information:	TESTING FOR G48 CORROSION TEST SHALL BE OUTSOURCED TO PRODUCT EVALUATION SYSTEMS.						
Qualification Expires	Jūne	2017	A. 200 (1994)				
and the second s	Tested and	Qualified Th	ickness and	Weight			
Products and manufacturing	Test record No.	Tested thickness	Qualified thickness	Test pie weigh	t weight		
process(es):	240544	(mm)	(mm)	(kg) NA	(kg) NA		
1	31254-1 31254-2	1.00 mm 2.54 mm		NA NA	NA NA		
2 3	31254-2	2.54 mm	3.18 mm	NA NA	NA NA		
	01204-0	2.0711111	0.1011111				
	Qualifica	ation/Accep	tance signatı				
Manufacturer:	Prepared by Date	9 :	Checked by/Dale: Kamlish Talati				
	FRED KELLEY	JLY 2012					
N	ORSOK M-650 for a not exempt any p	supply of the abourchaser from his	ve listed products a responsibility to en	and materia sure that th	ils. Als qualification is valid		
Qualified/Accepte	ed by (company r	name/address):	variables of NORS Signature/Date:				
	mtrade a . P.O. Box 146	.S	alton W	ern	24.08.16		
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4065 STAVANGER - NORWAY Tlf. (+47) 51 95 94 00

Salem Tube Inc. A SUBSICIARY OF TUBACEX	Qualification Test Record (QTR) NORSOK M-650			TR)	QTR. No.: 1			
A SUBSIDIARY OF TUBACEX					Rev. No.: 1			
Manufacturer name/address/ Web page:	Salem Tube 951 Fourth Stre Greenville, PA www.salemtube	16125			h.			
Reference standard		M650 EDITION 4	1 2011		<u> </u>			
Material designation and MDS No.:	SEAMLESS TUBES UNS S31803, MDS D48 REV. 4 The qualification also fulfils the requirements in the relevant STATOIL TR2000 MDS.							
Manufacturing summary doc. No.:	MS-31803 DAT	Rev. No.: 3						
Products and manufacturing process(es):	SEAMLESS TUBES MANUFACTURED BY COLD DRAW PROCESS AND HEAT TREATED.							
Mandatory conditions and sub- contractors:	1) RAW MATERIAL (TUBE SHELLS) SUPPLIED BY TUBACEX, SPAIN, SCHOELLER BLECKMANN, AUSTRIA OR PEXCO, USA. 2) HEAT TREATMENT IN CONTINUOUS ROLLER HEARTH BRIGHT ANNEALING FURNACE # 2 WITH HYDROGEN GAS COOLING. UNIFORMITY SURVEY IS PERFORMED ANNUALLY AT 2100°F.							
Other information:	TESTING FOR FERRITE % AND INTERMETALLIC PHASES SHALL BE OUTSOURCED TO PRODUCT EVALUATION SYSTEMS.							
Qualification Expires	June 2017							
	Tested and	Qualified Th	ickness and	Weight				
Products and manufacturing process(es):	Test record No.	Tested thickness (mm)	Qualified thickness (mm)	Test pie weigh (kg)				
1	31803-1	1.00 mm	1	NA	NA			
2	31803-2	2.54 mm		NA	NA			
3	31803-3	2.54 mm	3.18 mm	NA	NA			
	Qualifica	ation/Accept	ance signatu	ires				
Manufacturer:	Prepared by/Date	ry .	Checked by/Date: Kamlish Talati					
<u></u>	FRED KELLEY	JLY 2012	KAMLESH TALA		JLY 2012			
N	ORSOK M-650 for a not exempt any p	supply of the abourchaser from his	und to be in complia ve listed products a responsibility to en variables of NORS	and materia sure that th	nls. Dis qualification is valid			
	ed by (company na Amtrade a P.O. Box 146	name/address): 1.S	Signature/Pate:					
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Salem Tube Inc.					QTR. No.: 3			
A SUBSIDIARY OF TUBAÇEX		110110011			Rev. No.: 1			
Manufacturer name/address/ Web page:	Salem Tube 951 Fourth Street Greenville, PA 16125 www.salemtube.com							
Reference standard	ASTM A 789 / M650 EDITION 4 2011							
Material designation and MDS No.:	SEAMLESS TUBES UNS \$32750, MDS D58 REV. 3 The qualification also fulfils the requirements in the relevant STATOIL TR2000 MDS.							
Manufacturing summary doc. No.:	MS-32750 DAT	Rev. No.: 3						
Products and manufacturing process(es):	SEAMLESS TUBES MANUFACTURED BY COLD DRAW PROCESS AND HEAT TREATED.							
Mandatory conditions and sub- contractors:	 RAW MATERIAL (TUBE SHELLS) SUPPLIED BY TUBACEX, SPAIN, OR SCHOELLER BLECKMANN, AUSTRIA. HEAT TREATMENT IN CONTINUOUS ROLLER HEARTH BRIGHT ANNEALING FURNACE # 2 WITH HYDROGEN GAS COOLING. UNIFORMITY SURVEY IS PERFORMED ANNUALLY AT 2100°F. 							
Other information:	TESTING FOR G48, FERRITE % AND INTERMETALLIC PHASES SHALL BE OUTSOURCED TO PRODUCT EVALUATION SYSTEMS.							
Qualification Expires	zune 2017							
	Tested and	Qualified Th	ickness and \	Neight				
Products and manufacturing process(es):	Test record No.	Tested thickness (mm)	Qualified thickness (mm)	Test pie weigh (kg)	t weigh (kg)	nt		
1	31803-1	1.00 mm		NA NA	NA NA			
2	31803-2	2.54 mm	0.40 мама	NA NA	NA NA			
3	31803-3	2.54 mm	3.18 mm	AVI	IN/A			
Qualification/Acceptance signatures								
Manufacturer:	Prepared by/Date Fred Kelley FRED KELLEY	JLY 2012	Checked by/Dale: Kamleth Tolat: KAMLESH TALATI JLY 2012					
The manufacture	r and this QTR are	evaluated and for	und to be in complia ve listed products a	nce with t	he requirements o	of		
This acceptance does	s not exempt any p	urchaser from his	responsibility to ens variables of NORSC	sure that t	ns qualification is	valid		
Qualified/Accepte			Signature/Date:					
teamtrade a.s			Alton Kinn 24.8.12					

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